

## Receiving Report

Date: 04/06/22  
 Supplier: Acia Campi

Batch No: 4m15211  
 Dart P/O: 2006547

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr. ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☒ No ☐  
 Shipment Complete: Yes ☒ No ☐  
 Q.C. Inspection W.A. 04.06.29

### Discrepancies

Part No.	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

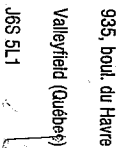
TSR No. \_\_\_\_\_

Initials of receiver (if shipment OK) C2

Production/Admin 04.06.29  
 Date 2.6.547  
 Received/Costing u.  
 Initial u.

Accounting:  
 Date \_\_\_\_\_  
 AP/MR \_\_\_\_\_  
 Initial \_\_\_\_\_

251.68  
 1151



One a du Savoir "ZER"

EXPÉDIEZ À / SHIP TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY,  
ONTARIO  
K6A 1K7

PAGE N°

POIDS TOTAL	11.01.08.04
TOTAL WEIGHT	

MARCHANDISE RECUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION

**TOTAL**

 $\frac{1}{D}$ 

G.S.T.



GERDAU AMERISTEEL

CHEMICAL AND PHYSICAL TEST REPORT

MADE IN CANADA

Shippers Number: N-017628

CAMBRIDGE STEEL MILL  
METALLURGICAL DEPARTMENT  
160 ORION PLACE, CAMBRIDGE, ON N1T 1R9

PRODUCING MILL IS KNOWN BY HEAT ID PREFIX: B=CARTERSVILLE BB, C=CHARLOTTE, G=CARTERSVILLE, J=JACKSONVILLE, K=KNOXVILLE,  
N=CAMBRIDGE, O=ORVILLE BB, P=PERTH AMBOY, S=SAYREVILLE, V=JACKSON TN, W=WHITBY

11681

SHIP TO:		INVOICE TO:		SHIP DATE	
LES ACIERS TRANSBEC 335 BOUL DU HAVRE VALLEYFIELD 150-336-4248 /ALLEYFIELD		LES ACIERS TRANSBEC 1997 LTE ACCTS PAYABLE 4054 BOUL LE CORBUSIER #201 LAVAL		04/19/04	
PQ J6S 5L1		PQ H7L 5R2		CUST. ACCOUNT NO. 60074655	

SHAPE AND SIZE		GRADE	SPECIFICATION												SALES ORDER				CUSTOMER P.O. NUMBER			
HEAT ID NO.	ACTUAL TAG HEAT NO.	C	MN	P	S	V	SI	CR	CU	NI	SN	AL	MO	N	NB	B	ZR	TI	CA	ZN	C	
F 1/2 X4																						
N4-1774	4040315	44W													4010621				CA14524			
YIELD PT LBS/SQ IN: 49996; TENSIL LBS/SQ IN: 73678; % ELONG 8 IN: 26.5; BEND: DEF: % LIGHT/HEAVY:																						
METRIC EQUIVALENT: YIELD = 342.64 MPA; TENSILE = 507.99 MPA; %ELONG/200MM=26.5 DEF. = MM																						
F 1/2 X4																						
N4-1774	4040315	44W													4010621				CA14524			
YIELD PT LBS/SQ IN: 49709; TENSIL LBS/SQ IN: 73466; % ELONG 8 IN: 25.5; BEND: DEF: % LIGHT/HEAVY:																						
METRIC EQUIVALENT: YIELD = 342.73 MPA; TENSILE = 506.53 MPA; %ELONG/200MM=25.5 DEF. = MM																						
F 5/8 X3																						
N4-1881	4040815	44W													4010621				CA14524			
YIELD PT LBS/SQ IN: 51047; TENSIL LBS/SQ IN: 74989; % ELONG 8 IN: 24.0; BEND: DEF: % LIGHT/HEAVY:																						
METRIC EQUIVALENT: YIELD = 351.96 MPA; TENSILE = 517.03 MPA; %ELONG/200MM=24.0 DEF. = MM																						
F X3																						
N4-1881	4040815	44W													4010621				CA14524			
YIELD PT LBS/SQ IN: 49929; TENSIL LBS/SQ IN: 74959; % ELONG 8 IN: 24.5; BEND: DEF: % LIGHT/HEAVY:																						
METRIC EQUIVALENT: YIELD = 344.25 MPA; TENSILE = 516.82 MPA; %ELONG/200MM=24.5 DEF. = MM																						
F 3/4 X2 1/2																						
N4-1881	4040815	44W													4010621				CA14524			
YIELD PT LBS/SQ IN: 53919; TENSIL LBS/SQ IN: 78134; % ELONG 8 IN: 26.5; BEND: DEF: % LIGHT/HEAVY:																						
METRIC EQUIVALENT: YIELD = 371.76 MPA; TENSILE = 538.71 MPA; %ELONG/200MM=26.5 DEF. = MM																						
F 3/4 X2 1/2																						
N4-1881	4040815	44W													4010621				CA14524			
YIELD PT LBS/SQ IN: 53461; TENSIL LBS/SQ IN: 77850; % ELONG 8 IN: 27.0; BEND: DEF: % LIGHT/HEAVY:																						
METRIC EQUIVALENT: YIELD = 368.60 MPA; TENSILE = 536.76 MPA; %ELONG/200MM=27.0 DEF. = MM																						

REDUCTION RATIO: 13.3:1

REDUCTION RATIO: 12.5:1

REDUCTION RATIO: 13.3:1

REDUCTION RATIO: 13.3:1

REDUCTION RATIO: 13.3:1

REDUCTION RATIO: 13.3:1

Including the billets, was produced and  
in Canada.

A. J. Turner  
Quality Assurance Manager  
Mill Group

THE ABOVE FIGURES ARE CERTIFIED EXTRACTS  
FROM THE ORIGINAL CHEMICAL AND PHYSICAL  
TEST REPORT AS CONTAINED IN THE PERMANENT  
RECORDS OF THE COMPANY.

CUSTOMER ORDER NO.: N15670

CUSTOMER PART NO: V830942



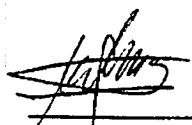
## MILL TEST REPORT

CUSTOMER: **ACIER CAMPI INC.**  
935, boul. du Havre  
Valleyfield, Québec  
J6S 5L1

SAMPLE (S) OF ALUMINUM

REPORT: 28133

DIE NO.	S-2313
DESCRIPTION	<u>3/4" X 3" FLAT BAR</u>
AL. ALLOY & TEMPER	<u>6061/T6511</u>
EXTRUDEX ORDER NO.	58553-1-A.11
SPECIFICATION	<u>ASTM B221</u>
SILICON %	0.61
IRON %	0.19
COPPER %	0.224
MANGANESE %	0.06
MAGNESIUM %	0.85
CHROMIUM %	0.062
ZINC %	0.013
TITANIUM %	0.013
ALUMINUM %	REMAINDER
ALLOY TYPE %	6061
ALLOY CAST NO.	31387
YIELD STRENGTH (IN ksi)	39.4
TENSILE STRENGTH (IN ksi)	44.7
ELONGATION % IN 2"	13.0
HARDNESS (ROCKWELL 'F')	89.6 88.9 89.0

  
F. TABING  
(LAB-TECH.)  
DATE: OCT-31-03

CUSTOMER ORDER NO.: N15797

CUSTOMER PART NO: V840532

**MILL TEST REPORT**

CUSTOMER:

**ACIER CAMPI INC.**935, boul. du Havre  
Valleyfield, Québec  
J6S 5L1**SAMPLE (S) OF ALUMINUM****REPORT: 28880**

DIE NO.	S-2162
DESCRIPTION	1/2" ROD BAR
AL. ALLOY & TEMPER	6061/T6511
EXTRUDEX ORDER NO.	59663-3-A.11
SPECIFICATION	ASTM-B221
SILICON %	0.60
IRON %	0.17
COPPER %	0.21
MANGANESE %	0.01
MAGNESIUM %	0.86
CHROMIUM %	0.07
ZINC %	0.01
TITANIUM %	0.01
ALUMINUM %	REMAINDER
ALLOY TYPE %	6061
ALLOY CAST NO.	2B3883
YIELD STREGTH (IN ksi)	38.7
TENSILE STREGTH (IN ksi)	45.4
ELONGATION % IN 2"	16.0
HARDNESS (ROCKWELL 'F')	88.4 88.9 88.6

  
F. TABING  
(LAB-TECH.)

DATE: DEC-23-03

# Purchase Order

Vendor  
Acier Campi Steel  
935 boul de Havre  
Valleyfield QC  
J6S 5L1

Sold To  
Dart Aerospace Ltd.  
1270 Aberdeen St.  
Hawkesbury ON  
Canada K6A 1K7

PO Number 2006547  
Date 06-18-04  
Account # QSI012-8100

Ship To  
SAME

**FAKED**

Attn Roger/Denis  
Vendor Tel (450) 377-4248  
Vendor Fax (450) 377-6006

Purchaser  
Telephone (613) 632-3338  
Fax (613) 632-4443

Ship Via GST # RT101272607 PST # 61225207 OE # 0000WIP  
FOB Point ORIGIN Comments: MATERIAL CERTIFICATION REQUIRED UPON DELIVERY  
Freight Chgs PrePay

Amnt	Manuf	Mfg Part No	Our Part Number	Part Description	Delivery	Unit Price	Extended
20.00			M1010-B0.750X02.500	ASTM A36 Steel .75" x 2.5"	06-18-04	4.0290 /ft	80.58
				AISI 1010-1025 OR ASTM A36/A360/A569/A570 OR CSA G40-21, 30W/44W/50W/60W/70W			
20.00			M6061-T6B0.750x03.000	6061-T6 Bar .75" x 3.0"	06-18-04	7.9175 /ft	158.35
				6061-T6 (OR 6061-T6511/T6510/T6511/T62) BAR PER AMS-QQ-A-225/B (OR AMS4117/4128/4115/4116) PER AMS-QQ-A-200/B (OR AMS4160)			
20.00			M6061-T6R0.500	6061-T6 Round Bar .500"	06-18-04	0.7375 /ft	14.75
				ROUND BAR SPECS AS ABOVE			

0204/06/22

Please fax  
Correct certs  
for 6061-T6 round bar  
.500

Total Value of Purchase Order

\$251.68

04.06.24 okay  
Redd.

04.06.17

# Purchase Order

PO Number 2006547  
Date 06-16-04  
Account # QSI012-6100

Vendor  
Acier Campi Steel  
935 boul de Havre  
Valleyfield QC  
J6S 5L1

Sold To  
Dart Aerospace Ltd.  
1270 Aberdeen St.  
Hawkesbury ON  
Canada K6A 1K7

Ship To  
S A M E

**FAXED**  
**06-16-04**

Attn Roger/Denis  
Vendor Tel (450) 377-4248  
Vendor Fax (450) 377-5696

Purchaser  
Telephone (613) 632-3336  
Fax (613) 632-4443

Ship Via GST # RT101272607 PST # 61225207 OE # 0000WIP  
FOB Point ORIGIN  
Comments: MATERIAL CERTIFICATION REQUIRED UPON DELIVERY  
Freight Chgs PrePay

Amt	Manuf	Mfg Part No	Our Part Number	Part Description	Delivery	Unit Price	Extended
20.00			M1010-B0.750X02.500	ASTM A36 Steel .75"x2.5"	06-18-04	4.0290 /f	80.58
		AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40-21, 38W/44W/50W/60W/70W					
20.00			M6061T6B0.750x03.000	6061-T6 Bar .75" x 3.0"	06-18-04	7.8175 /f	156.35
		6061-T6(OR 6061-T651/T6510/T6511/T62)BAR PER AMS-QQ-A-225/8(OR AMS4117/4128/4115/4116) PER AMS-QQ-A-200/8(OR AMS4160)					
20.00			M6061T6R0.500	6061-T6 Round Bar .500"	06-18-04	0.7375 /f	14.75
		ROUND BAR SPECS AS ABOVE					

0204/06/22

Please fax  
Correct certs  
for 6061-T6 round bar  
.500

Total Value of Purchase Order

\$251.68

04.06.24

adB

04.06.17

May 11, 04 6:10:55 PM

**CHEMICAL ANALYSIS**

**ACIER CAMPI INC.**

935, boul. du Havre  
Valleyfield, Québec  
J6S 5L1

Ship To:	
Sold To:	

Load No.	Cust PO No.	Cust Part No.	Item#	Desc.	Quantity
0490511009	C43235	V714161	30500R003	CFB 12L14 R 1/2" 12'	5,876

**Chemical Test Report**

Heat No.	C	Mn	P	S	Si	Pb	Sn	Bi	Cu	Ni	Cr	Mo	N	Al	Te	V	B
N51566	0.0650	1.1010	0.0530	0.3340	0.0080	0.2610	0.0000	0.0000	0.0450	0.0250	0.0850	0.0100	0.0040	0.0000	0.0000	0.0000	0.0000

Meets ASTM A108-99 Specification

Mercury Free

*K. DeTordi*  
Quality Manager



